



CNC Miller

We have a position for a skilled and experienced CNC Miller able to programme set and operate up to 4th axis milling machines.

Job Details

This position is required for immediate start. Must have experience of a busy sub-contract machining environment and preferably time served. Must be able to set and program with experience of Haas/Fanuc type controls, 4th axis experience would be very advantageous. Knowledge of other control systems including Siemens Shopmill and Heidenhain, as well as offline programming experience using Alphacam or similar would also be an advantage.

The main roles and responsibilities include:

- The ability to read engineering drawings.
- Working to tight tolerances.
- Competent in all aspects of setting tools, including having an understanding of cutting speeds and feeds.
- Experienced in programming and have an understanding of G Codes / ISO
- Strong experience using measurement/inspection equipment including verniers, bore gauges, micrometers etc.
- Carrying out deburring of machined components during production cycles ensuring minimal disruption to production
- Have the ability to use offline programming systems
- Highly motivated and have the ability to work well in a team
- Maintains work areas in a safe, clean and orderly manner including conformance with ISO9001 standards

Hourly rate negotiable depending on skills and experience

Interested

Please send CV's to humanresources@impressltd.co.uk